



High qualities die boards of the Hesse/R+S Group

- **Plywood die:**

- High quality plywood, coated with melamine film
- Tolerances up to format 6:
 - > Single up: +/- 0,20 mm
 - > Overall: +/- 0,80 mm

- **HSK basic:**

- High quality plywood, 2 boards of 9 mm with two steel-grids integrated, coated with melamine film
- 5-8 reknifings
- Tolerances up to format 6:
 - > Single up: +/- 0,10 mm
 - > Overall: +/- 0,30 mm

- **HSK light:**

- High quality plywood with one integrated steel-grid, coated with melamine film
- 2-3 reknifings
- Tolerances up to format 6:
 - > Single up: +/- 0,15 mm
 - > Overall: +/- 0,50 mm

- **HSK plus:**

- like HSK basic with additional steel plate on top
- 10-12 reknifings
- Tolerances up to format 6:
 - > Single up: +/- 0,10 mm
 - > Overall: +/- 0,30 mm

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