

ERLA

UV ACRYLIC TOPCOAT BY ROLLER MACHINE

Gloss level:	10 20 40 0	220	
	•	10, 20, 40 gloss.	
Area of use:	Flat parts of	furniture and paneling.	
Method of use:	Roller machi	Roller machine.	
Mixing procedure:	Ready to use	Ready to use.	
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Technical characteristics:	ASER		
Solids content (%):	93 ± 2		
Specific gravity (kg/l):	RZ 9810	1.100 ± 0.030	
	RZ 9820	1.100 ± 0.030	
	RZ 9840	1.080 ± 0.030	
Viscosity (DIN 4 at 20°C):	RZ 9810	75" ± 5"	
	RZ 9820	70" ± 5"	
	RZ 9840	70" ± 5"	



With properly sanded polyester or acrylic basecoats as well as with waterborne printing primers.

General characteristics

Recommended application weight (g/m ²):	Min. 8 – max. 12.	
UV curing:	3 - 4 UV high pressure lamps (80 W/cm ²)	
Shelf-life:	6 months	
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RZ 98** has been formulated with a special mixture of acrylic resins. Its high content of acrylic resins guarantees: excellent hardness, drying, smoothness and flow as well as good machine resistance.

RZ 98** exhibits a very homogeneous gloss degree (matting power).

Warning

RZ 98**

Despite the small quantities of product applied, RZ 98** exhibits high yield. It could happen that during application this product thickens, so that we always recommend checking for its viscosity adding, if necessary, small percentages of DT 40.

UV lamp efficiency

Lamp efficiency must be checked because UV power lamps have a service life of about 2000 hours and the subsequent decline in efficiency affects product curing and transparency.









. We assure consistency _ ho shall make sure that the p N.B.: Data provided on this Technical Data Sheet correspond to Technical Data Sheets, Responsibility of final result of product a

WARNING: Actual viscosity of some pigmented and/or thixotropic products may differ from the viscosity shown on the Technical Data Sheet. Differences are to be regarded as acceptable if within ARCH COATINGS ITALIA S.P.A. – Via del Fiffo, 12 – 40065 Pianoro (Bol

+39-051-770511 - fax +39-051-770527 - www.archcoatings.it





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